

Total number of printed pages – 7 B. Tech  
CPMT 6307

## Sixth Semester Examination – 2008

### DEFORMATION BEHAVIOUR OF MATERIALS

Full Marks – 70

Time : 3 Hours

Answer Question No. 1 which is compulsory  
and any **five** from the rest.

The figures in the right-hand margin  
indicate marks.

1. Answer the following questions : 2 × 10
- What is Hall-Petch relation ?
  - What is the phenomenon of strain hardening ?



- Explain the Bauschinger effect.
- How do the stacking faults affect cross slipping in a material ?
- Explain cross slip and double cross slip with suitable sketches.
- What is a Tresca criterion of yielding ?
- What is the difference between plane stress and plane strain condition ?
- Compare the strain energy of an edge dislocation with that of a screw dislocation for a metal having Poisson ratio = 1/3.
- Draw and explain the different types of stress strain diagram of different materials.

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Contd.

(x) What are the differences between slip and twinning ?

2. (a) Prove that the following dislocation reaction is vectorially correct.

$$(a/2) [10\bar{1}] \rightarrow (a/6) [21\bar{1}] + (a/6) [11\bar{2}]$$

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(b) Show that the above reaction results in a decrease in strain energy. 4

(c) Determine the critical resolved shear stress for an iron crystal which deforms by simultaneous slip on  $(110)[\bar{1}1\bar{1}]$ ,  $(100)[111]$ , and  $(110)[1\bar{1}\bar{1}]$  when the tensile stress along  $[010]$  is 95.2 MPa. 4

3. (a) Estimate the strain energy of an edge dislocation where dislocation outer radius  $(r) = 10$  nm, dislocation core radius  $(r_0) = 1$  nm,  $G = 50$  GPa,  $b = 0.25$  nm and  $\nu = 1/3$ . Express the result in electron volts per atomic plane. How much energy (electron volts) is required to produce 1 cm of dislocation line ? 5

(b) Show that more than one-half the strain energy resides outside the core of the dislocation in the region  $r = 10^{-4}$  to 1 cm. 5

4. (a) What is the mechanism of precipitation hardening ? Describe the different stages of precipitation during aging time of Al – 4.5 Cu alloy. 6

- (b) Boron fibers having elastic modulus ( $E_f$ ) = 380 GPa are made into a unidirectional composite with an aluminum matrix,  $E_m = 60$  GPa. What is the modulus parallel to the fibers for 10 and 60 volume percentages ? 4

5. Derive the equations of compatibility :

(a)  $\frac{\partial^2 \epsilon_{xx}}{\partial y^2} + \frac{\partial^2 \epsilon_{yy}}{\partial x^2} = \frac{\partial^2 \gamma_{xy}}{\partial x \partial y}$  5

(b)  $\frac{\partial}{\partial z} \left( \frac{\partial \gamma_{xy}}{\partial x} + \frac{\partial \gamma_{zx}}{\partial y} - \frac{\partial \gamma_{yz}}{\partial x} \right) = 2 \frac{\partial^2 \epsilon_{zz}}{\partial x \partial z}$  5

6. (a) Derive the following Energy distortion theory (Von-Mises) of yielding / failure.

$$\frac{1}{2} (\sigma_1 - \sigma_2)^2 + \frac{1}{2} (\sigma_2 - \sigma_3)^2 + \frac{1}{2} (\sigma_3 - \sigma_1)^2 \geq 2\sigma_{ys}^2$$

5

- (b) For the following state of stress, determine the principal stresses and their directions :

$$[\tau_{1f}] = \begin{bmatrix} 0 & 1 & 1 \\ 1 & 0 & 1 \\ 1 & 1 & 0 \end{bmatrix} \quad 5$$

7. (a) Describe the generalized stress-strain diagram for FCC single crystal and explain the deformation behaviour in the different stages. 6

- (b) How does the above diagram differ for BCC and HCP materials ? 4

8. (a) Describe the yield point phenomenon for mild steel. 4

(b) Derive the theoretical shear strength of metal from required assumptions. How is the presence of dislocations responsible for the variations of theoretical shear strength to observed shear strength ?

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