## Total number of printed pages – 4 B. Tech PEMT 6405

## Eighth Semester Examination – 2008

## **ALTERNATIVE ROUTES OF IRON MAKING**

Full Marks - 70

Time: 3 Hours

Answer Question No. 1 which is compulsor and any **five** from the rest.

The figures in the right-hand margin indicate marks.

All the acronyms carry their usual meaning. Make suitable assumptions wherever necessary. Draw neat diagrams with proper labels.

- 1. Answer the following questions: 2 x10
  - (a) Why in coal-based DRI production through rotary kiln ash fusion temperature should be more than the kiln operating temperature?

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- (b) What is direct reduction process?
- (c) Why wustite reduction is not possible below 1000 °C?
- (d) Discuss palletizing of iron ore fines inTecnored process of DRI production.
- (e) Why **Circored** produced final product doesn't contain any carbon?
- (f) What is ring formation in rotary kiln of DRI production?
- (g) What do you mean by reactivity of coal?
- (h) Mechanism of sulphur removal is both a physical and chemical phenomena, discuss.
- (i) What is tumbling index?
- (j) In COREX process alkali content of the ore has no significant effect on the process.
- (a) What are the raw materials required for coal based sponge iron production in SL/RN process? Discuss the properties of coal required in the above process.

2+3

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- (b) What do you mean by reducibility of iron ore? Explain its importance in sponge iron production.2+3
- (a) Discuss thermodynamic aspects of sponge iron making using coal as reductant.
  - (b) Draw and discuss Fe-O-C diagram for the reduction of iron oxide.5
- 4. (a) With a neat sketch discuss HYL-III process for the production of sponge iron.
  - (b) Mention the advantages and limitations of HYL process over SL/RN process.4
- 5. (a) Explain with a flow sheet the production of sponge iron by CODIR process.6
  - (b) Mention salient features and prospects of CODIR process.4
- (a) What is iron carbide? Explain the process of producing iron carbide with a schematic diagram.

- (b) Discuss reduction reaction sequences with special reference to hematite ore. 4
- 7. (a) What do you mean by direct smelting process? Discuss COREX process of smelt reduction with a flow sheet. 2+4
  - (b) On what aspects COREX process differs from conventional blast furnace route. Discuss the wide range applications of Export gas obtained from COREX process.
- 8. Write short notes on any *three*: 10
  - (a) Storage and handling of DRI
  - (b) Use of DRI in EAF
  - (c) HISMELT process
  - (d) Degree of metallization and degree of reduction
  - (e) Re-oxidation of sponge iron.

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